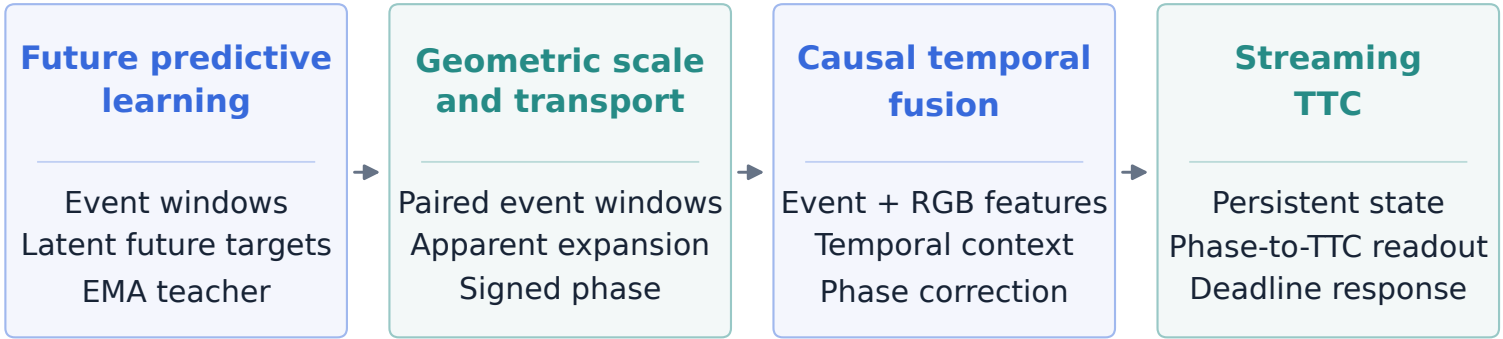


Four research stages culminating in the deployed causal fusion design.